



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5359-3

Job Sheet 168792



Part No: D5359-3

Job Qty: 12 ea

Part Name: Insert



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 11/23/17

Job Tracking No:

Due Date: 12/8/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 17-01-20 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		12/7/17	0.00	0.00	Start Up Machining		
100	Mill Conv	12 pcs		12/8/17	0.00	11.76	Mill Conv 1		
105	QC	12 pcs		12/8/17	0.00	0.00	QC2		
120	QC	12 pcs		12/8/17	0.00	0.00	QC8		
130	Packaging	12 pcs		12/8/17	0.00	0.00	Packaging3		
140	QC21-SA	12 Ea		12/8/17	0.00	0.00	QC21		

Part Op
Descriptions: 130 - *****STOCK IN LARGE FAB*****

DAS
21
5-03
DEC 13 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R0.750	2	62	0	0

DART
AEROSPACE
S019383



Insert

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA

TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

t.poulin.mario

PART NO: D5359-3

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/09/17

Job No: 168792

DART AEROSPACE LTD		Work Order:	1687a2
Description: insert		Part Number:	D53sa-3
Inspection Dwg: D5359		Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.650	+0.000/-0.005	.646	✓		JernLP08	
.650	+0.000/-0.005	.646				
Ø.75	+/- .03	.749				
.325	+/- .010	.323				
.325	+/- .010	.323				
.150	+/- .010	.145				
Ø.390	+0.006/-0.001	.390				
Ø.191	+0.005/-0.001	.190				
.325	+/- .010	.323				
2.25	+/- .03	2.251				
.325	+/- .010	.323				
.375	+/- .010	.375				
.250	+/- .010	.252				
Ø.191	+0.005/-0.001	.190				

Measured by: P	Audited by:	Preliminary Approval:
Date: 12-12-08	Date:	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	